


Work Order ID 120601

120601

Page 1

Jane-05-14 10:34:16 AM

Item ID: D206-781-141KGY Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Crew Cabin Overhead W/O Rotor Brake-Grey
 Start Date: 6/05/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100	Document Control	0.00							ML5 14-06-05
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D206-781-141KGY CHG 001			JUN 09 2014					
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control				JUN 09 2014					

Work Order ID 120601

June-05-14 10:34:16 AM

120601

Page 2

Item ID: D206-781-141KGY

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crew Cabin Overhead W/O Rotor Brake-Grey

Start Date: 6/05/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130:		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-141KGY								
	Location: <u>119</u>								
	PPP rev								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1 8 14-06-09MLG 1406-10469

Picklist Print

June-05-14 10:34:15 AM

Page 1

Work Order ID: 120601

120601

Parent Item: D206-781-141KGY

D206-781-141KGY

Parent Item Name: Crew Cabin Overhead W/O Rotor Brake-Grey

Start Date: 6/05/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3821-1KGY

Manufactured

No

110

Each

0.0000

1

D3821-1KGY

Panel W/O Rotor Brake-Grey

DAS
06
9-89

**

47669A

DAS
32
9-89

NAS388-6-8P

Purchased

No

110

Each

129.0000

4

4

NAS388-6-8P

SCREW

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST272

75

129384

75

ST298

54

119716

20

123900

34

119716

NAS391B6P

Purchased

No

110

Each

147.0000

4

NAS391B6P

Washer

**

DAS
32
9-89

14/6/5 (1)

Location

Loc Qty

Loc Code

ST272

75

m129384

75

ST298

72

124605

72

m124605

DAS
31
9-89

DAS
06
9-89

5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
								D3821-1	PANEL - W/O ROTOR BRAKE
								D3821-3	PANEL - W/ ROTOR BRAKE
	1							NAS388-6-8P	SCREW
	4							NAS391B6P	WASHER
	4								
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
			1					D3823-1	REAR OVERHEAD, LH
			1					D3823-2	REAR OVERHEAD, RH
			1					D3823-3	REAR OVERHEAD, CENTER
			10					AN525-10R24	SCREW
			10					NAS43DD3-68	SPACER
				1				D3824-1	HAT BIN
					1			D3824-3	HAT BIN
				6	6			D3851-1	DOUBLER
				4	4			AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6	4	NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

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